



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4150-1
Job Sheet 169620



Part No: D4150-1

Job Qty: 10 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/15/17

Job Tracking No:

Due Date: 12/19/17

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	12/18/17	12/18/17	0.00	0.00	Start Up Machining-2		<i>mm</i>
100	Bandsaw	10 pcs	12/18/17	12/18/17	0.00	0.13	Bandsaw1		<i>mm</i>
110	CNC Vertical Machining	10 pcs	12/19/17	12/19/17	0.18	6.71	HAAS1-4		<i>mm</i>
120	QC	10 pcs	12/19/17	12/19/17	0.00	0.00	QC2 Machining-2		<i>mm</i>
130	QC	10 pcs	12/19/17	12/19/17	0.00	0.00	QC8 Machining-2		<i>mm</i>
170	Packaging	10 pcs	12/19/17	12/19/17	0.00	0.00	Packaging3-2	<i>ST08</i>	<i>B = 17-12-21</i>
180	QC21-SA	10 Ea	12/19/17	12/19/17	0.00	0.00	QC21		<i>mm</i>

Part Op 100 - 3.940" LONG
Descriptions: 110 - MACHINE AS PER FOLI FA943 AND DWG

48 x 137515-1 4x4=16 pieces 10/12=1.333
6x → 5019331 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303B1.000X1.000	3	26	0	0

DEC 21 2017

Part Specifications

Specifications could not be found.

Plex 12/15/17 9:06 AM dart.leroux.jason

5025049

DART
AEROSPACE
S025159

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Arm

PART NO: D4150-1
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/19/17 Job No: 169620
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